

Date: Tuesday, 12/5/2006 8:15:32 AM  
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPAD  
Job Number : 29777-1  
Estimate Number : 10313  
P.O. Number : N/A  
This Issue : 12/5/2006 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : N/A Type : SMALL / MED FAB  
Previous Run : 29226  
Written By :  
Checked & Approved By :  
Comment : Est: E 02.09.18 Re-format; Incorporated D2648-1 KJ/RF  
Est Rev: F Now on Waterjet 06-08-14 JLM

Part Number : D26483  
Drawing Number : D2648 REV D  
Project Number : N/A  
Drawing Revision : D  
Material : N/A  
Due Date : 1/5/2007 Qty: 400 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S16GA 1010/1025/A21/6aA SHEET



Comment: Qty.: 0.0788 sf(s)/Unit Total: 31.5000 sf(s)  
1010/1025/A21/6aA SHEET M103269X 114 89832  
(M1010S16GA)  
Batch: M103211 125168 101 07/01/17

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
1-Cut as per Dwg D2648  
\*\*\*\*\*CUT WITH FILE D2648-1\*\*\*\*\*  
Dwg Rev: D  
Prog Rev: D

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



SMALL & MEDIUM FAB RESOURCE 1  
Deburr if necessary

N/A

FORMS





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPAD

Job Number: 29777

Part Number: D26483

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Form as per Dwg D2648 on CNC brake using Jigs DT 8261 and DT 8326.

2-Identify as D2648-3

SB 07/01/31 40

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Qty Description Batch

A/R560Hardcoat

~~10300~~ - M103372 - M103001

FC 97 05 14

1-Weld as per Dwg D2648 using Jig DT 8210

2-Remove any weld that penetrated through Wearpad if necessary

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

MH/Y 07/02/26

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

U 07.02.26

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

counted u  
100 07-02-26

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.02.26  
U 07.02.26





FIRST ARTICLE INSPECTION CHECKLIST